

## Rye Malt Whisky

## Whisky recipe



### Description

Featuring round, rich notes of tobacco, charred oak and butterscotch with a spicy rye kick and peppery heat, rye whisky is rounded out by the smoothness of maple and sweet cherry to provide a weighty and balanced, yet complex, flavor profile.

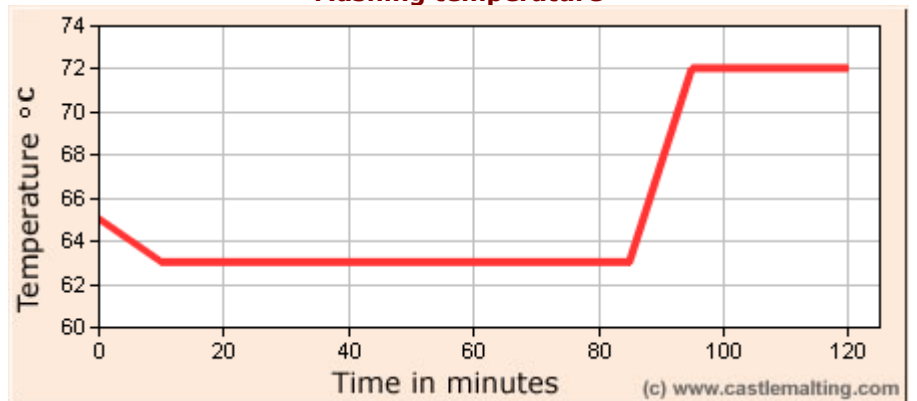
It's solidly anchored in rye spiciness with a bit of apple and honey. Rye whiskey gives both spiciness and fruity flavors like plum and marmelade.

Rye whiskey should be aged for 10 years in oak barrels. That oak aging mellows the rye bite with vanilla notes, and the utter absence of corn still makes this a distinct, and tasty, drink.

### INGREDIENTS / HL (1 hectolitre = 100 litres)

MALT	
Château Whisky	25 kg
Château Rye	6 kg
YEAST	
SafSpirit M-1	70 g

### Mashing temperature



#### Step 1: Mashing

Mash in 75 liters of water at 65°C  
 Rest at 63°C for 75 minutes  
 Rest at 72°C for 25 minutes

#### Step 2: Filtration

Separate the wort from the spent grain at 78°C

#### Step 3: Boiling (optional)

Duration: 10 min

#### Step 4: Cooling 22°C

#### Step 5: Fermentation

#### Step 6: Distillation

This recipe is provided by Castle Malting®. Please note that this recipe is just a guideline. Some modification might need to be done to meet different technologies, efficiencies and ingredients yield as grain dry extract and hop alpha acid percentage.

For further information & service please contact: [info@castlemalting.com](mailto:info@castlemalting.com)

Brewing is an experiment! Brew your own beer!  
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